



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

000938

DSI 9410-011
Job Sheet 169402-B



Part No: DSI 9410-011

Job Qty: 5 ea

Part Name: Amends Installation Of D350-591-311/-312 Steps



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/11/17

Job Tracking No:

Due Date: 12/11/17

Created By: Sonia Quirion

Type: Stock

Description:

Note: DWG REV B IPP RevA: New issue DD verified by:EC IPP rev:B as per dwg RevB DD 10.03.03 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	12/11/17	12/11/17	0.00	0.00	Start Up Stores/Pkg-1		FEB 12 2018
110	Packaging	5 pcs	12/11/17	12/11/17	0.00	0.00	Packaging1-5		FEB 12 2018
120	QC	5 pcs	12/11/17	12/11/17	0.00	0.00	QC4		
125	DC	5 pcs	12/11/17	12/11/17	0.00	0.00	DC		
130	Packaging	5 pcs	12/11/17	12/11/17	0.00	0.00	Packaging3-2		
140	QC21-FG	5 Ea	12/11/17	12/11/17	0.00	0.00	QC21		FEB 12 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-15A	Bolt	40 Ea (8 ea)	90-Start up Operation	
D2732-030	Rubber Cushion - 3"	20 Ea (4 ea)	90-Start up Operation	
D3595-200-300	Rubber Cushion 2.00" Wide X 3.00" Long	10 Ea (2 ea)	90-Start up Operation	
MS21042L4	Nut	40 Ea (8 ea)	90-Start up Operation	
NAS1149D0463J	Washer	80 Ea (16 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-15A	40	217	0
	D2732-030	20	308	0
	D3595-200-300	10	46	0
	MS21042L4	40	1,735	0
	NAS1149D0463J	80	3,126	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S041237

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Amends Installation Of D350-591-311/-312 Steps

PART NO: DSI 9410-011

Original Serial #: S041237

Revision:

Operation:

Change No:

Start up Operation

CHG002

02/12/18
Job No: 169402-B



Dart Aerospace Ltd.
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Canada

Master Unit 000738

Tel (613) 632-5200

Containers on Master Unit 000738				
Serial No	Part No	Customer Part No	Status	Quantity
S041223	AN4-15A	AN4-15A	Allocated	40
S041222	D2732-030	D2732-030	Allocated	20
S041219	D3595-200-300	D3595-200-300	Allocated	10
S041216	MS21042L4	MS21042L4	Allocated	40

S041214 NA5114920463J 80

DART SERVICE INSTRUCTION

TO AMEND DRAWING D350-591 REV. F

REF. CANADIAN STC: SH92-6

FAA STC: SH967NE

TO IMPROVE THE FIT OF THE D350-591-311/-312 STEPS, IT IS ACCEPTABLE TO INSTALL THE DSI 9410-011 KIT. INSTALL THE D2732-030 CUSHION (AFT CROSSTUBE) AND D3595-200-300 CUSHION (FWD CROSSTUBE) AS SHOWN IN FIGURE 1 IN PLACE OF THE D2856-400-720 ABRASION STRIP CALLED OUT ON DRAWING D350-591 REV. F.

FOR CUSTOMERS WHO HAVE PREVIOUSLY INSTALLED D2856-400-720 ABRASION STRIPS REMOVE THE ABRASION STRIPS IN ACCORDANCE WITH ICA-D350-591. PRIOR TO INSTALLING THE DSI 9410-011 KIT.

DSI 9410-011 KITS WILL BE INCLUDED WITH D350-591-311/-312 STEPS AT CHANGE 002 AND SUBSEQUENT.

QTY -041	PART NUMBER	DESCRIPTION
X	DSI 9410-011	STEP MODIFICATION KIT
4	D2732-030	CUSHION
2	D3595-200-300	CUSHION
8	AN4-15A	BOLT
16	AN960JD416	WASHER
8	MS21042L4	NUT (OR MS21042-4)

CANADA DEPARTMENT OF TRANSPORT AIRCRAFT CERTIFICATION BRANCH DAO # 01-O-01	
APPROVED	
BY: 	
D. SHEPHERD (DE # 02)	
DATE: 08.09.08	
CERT. NO.: SH92-6	
ISSUE NO.: 10	

B	SHEET 1 DELETE REVISED P/L. (SEPERATE DSI KIT FROM MAIN KIT SEE NCR 08-082 FOR DETAILS)	AJS	08.09.08
A	NEW ISSUE	PH	08.03.27
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. B
MFG. APPR.	N/A	DSI 9410	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		STEP MODIFICATION KIT	NTS
DATE	08.09.08	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	